


Notes:
 1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
 Depth ≥ 3.5mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model			
Module	m		Gear heat treatment requirements	Date		Approve		QU.1000.32		Weight	230kg
Teeth no	z							Name	Slewing Bearing	Qty	Scale
Teeth pressure angle	α		Precision (GB10095-88)	Qty	Size	Axial clearance	0.06~0.30	Material			
Modification coefficients	x		Inner ring mounting hole	24	Φ24	Radial clearance	0.06~0.30	50Mn		Total 1 page	The 1st page
Reduction coefficients	km		Outer ring mounting hole	24	Φ24			Technical processing standards without notes according to ...JB/T2300-2011			
Pitch diameter	d		Oil hole	2	M10x1			XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com			
								T: Pulg location S: Soft zone Y: Oil hole Z: Lifting hole			